# dormakaba🚧

# Stainless Steel Hinges



Technical product brochure

## **Broad Butt Button Tipped Hinges**



#### DKH100/100FP - 100mm x 100mm Fixed Pin

Broad Butt Hinge suitable for Timber or Metal doors and Timber or Pressed Metal frame applications

#### **Available Finishes**

- Satin Stainless Steel
- Polished Stainless Steel
- Black Powder Coat

#### Features:

- 304 Grade Stainless Steel
- Fixed pin with additional securing feature
- Standard pack 20 hinges
- Supplied with (8) x 4.8 x 35mm wood & (4) x M5 x 12mm metal thread screws
- Size 100 x 100 x 2.5mm



DKH100/100LP - 100mm x 100mm Loose Pin

Broad Butt Hinge suitable for Timber or Metal doors and Timber or Pressed Metal frame applications

#### Available Finishes

- Satin Stainless Steel
- Polished Stainless Steel

#### Features:

- 304 Grade Stainless Steel
- Loose pin
- Standard pack 20 hinges
- Supplied with (8) x 4.8 x 35mm wood & (4) x M5 x 12mm metal thread screws
- Size 100 x 100 x 2.5mm



#### DKH100/75FP - 100mm x 75mm Fixed Pin

Broad Butt Hinge suitable for Timber or Metal doors and Timber or Pressed Metal frame applications

#### **Available Finishes**

- Satin Stainless Steel
- Polished Stainless Steel
- Black Powder Coat

#### Features:

- 304 Grade Stainless Steel
- Fixed pin with additional securing feature
- Standard pack 20 hinges
- Supplied with (8) x 4.8 x 35mm wood & (4) x M5 x 12mm metal thread screws
- Size 100 x 75 x 2.5mm



#### DKH100/75LP - 100mm x 75mm Loose Pin

Broad Butt Hinge suitable for Timber or Metal doors and Timber or Pressed Metal frame applications

#### **Available Finishes**

- Satin Stainless Steel
- Polished Stainless Steel

- 304 Grade Stainless Steel
- Loose pin
- Standard pack 20 hinges
- Supplied with (8) x 4.8 x 35mm wood & (4) x M5 x 12mm metal thread screws
- Size 100 x 75 x 2.5mm

# **Broad Butt Button Tipped Hinges**



#### DKH100/75LO LH - 100mm x 75mm Lift Off

Lift Off Hinge suitable for Timber or Metal doors and Timber or Pressed Metal frame applications

#### Available Finishes

Satin Stainless SteelPolished Stainless Steel

#### Features:

- 304 Grade Stainless Steel
- Handed right or left
- 1 pair per box, 30 pairs per carton
- Supplied with (8) x 4.2 x 35mm wood & (4) x M5 x 12mm metal thread screws
- Size 100 x 75 x 2.5mm



#### DKH100/75LO RH - 100mm x 75mm Lift Off

Lift Off Hinge suitable for Timber or Metal doors and Timber or Pressed Metal frame applications

#### **Available Finishes**

- Satin Stainless Steel
- Polished Stainless Steel

- 304 Grade Stainless Steel
- Handed right or left
- 1 pair per box, 30 pairs per carton
- Supplied with (8) x 4.2 x 35mm wood & (4) x M5 x 12mm metal thread screws
- Size 100 x 75 x 2.5mm

# Broad Butt Ball Bearing Button Tipped Hinge



#### DKH100/100BB/2.5 - 100mm x 100mm Ball Bearing

Ball Bearing Broad Butt Hinge suitable for Timber or Metal doors and Timber or Pressed Metal frame applications

#### Available Finishes

- Satin Stainless Steel
- Polished Stainless Steel
- Black Powder Coat

#### Features:

- Grade 304 Stainless Steel
- 2 Ball bearings
- Fixed pin with additional securing feature
- Standard pack 20 hinges
- Supplied with (8) x 4.8 x 35mm wood & (4) x M5 x 12mm metal thread screws
- Size 100 x 100 x 2.5mm



DKH100/100BB/3.2 - 100mm x 100mm Ball Bearing Loose Pin

Ball Bearing Broad Butt Hinge suitable for Timber or Metal doors and Timber or Pressed Metal frame applications

#### Available Finishes

- Satin Stainless Steel
- Polished Stainless Steel

#### Features:

- Grade 304 Stainless Steel
- 2 Ball bearings
- Loose Pin
- Standard pack 20 hinges
- Supplied with (8) x 4.8 x 35mm wood & (4) x M5 x 12mm metal thread screws
- Size 100 x 100 x 3.2mm



#### DKH100/75BB/2.5 - 100mm x 75mm Ball Bearing

Ball Bearing Broad Butt Hinge suitable

for Timber or Metal doors and Timber

or Pressed Metal frame applications

Features:

- Grade 304 Stainless Steel
- 2 Ball bearings
- Fixed pin with additional securing feature
- Standard pack 20 hinges
- Supplied with (8) x 4.8 x 35mm wood & (4) x M5 x 12mm metal thread screws
- Size 100 x 75 x 2.5mm



#### DKH100/75BB/3.2 - 100mm x 75mm Ball Bearing

Ball Bearing Broad Butt Hinge suitable for Timber or Metal doors and Timber or Pressed Metal frame applications

#### Available Finishes

Available Finishes

- Satin Stainless Steel

- Black Powder Coat

- Polished Stainless Steel

- Satin Stainless Steel
- Polished Stainless Steel

- Grade 304 Stainless Steel
- 2 Ball bearings
- Loose Pin
- Standard pack 20 hinges
- Supplied with (8) x 4.8 x 35mm wood & (4) x M5 x 12mm metal thread screws
- Size 100 x 75 x 3.2mm

## Stainless Steel Fast Fix Ball Bearing Button Tipped



#### DKH100/70FF AF - 100mm x 70mm Ball Bearing Fast Fix

Flat Fast Fix hinge suitable for Aluminium door and frame applications

#### **Available Finishes**

- Satin Stainless Steel

#### Features:

- 304 Grade Stainless Steel
- 2 Ball bearings
- Fixed Pin with additional securing feature
- Standard pack 20 hinges
- Supplied with (6) x 4 x 12mm self tapping screws
- Size 100 x 70 x 2.5mm



#### DKH100/70FF AFK - 100mm x 70mm Ball Bearing Fast Fix

Kinked Fast Fix Hinge suitable for Aluminium door and frame applications

Kinked inner leaf which aids in closing the door square to the frame

#### Available Finishes

- Satin Stainless Steel

#### Features:

- 304 Grade Stainless Steel
- 2 Ball bearings
- Fixed Pin with additional securing feature
- Standard pack 20 hinges
- Supplied with (6) x 4.2 x 35mm wood & (6) x 4 x 12mm self tapping screws
- Size 100 x 70 x 2.5mm



#### DKH100/70FF TF - 100mm x 70mm Ball Bearing Fast Fix

Flat Fast Fix Hinge suitable for Timber door and timber or Aluminium frame applications

#### **Available Finishes**

• - Satin Stainless Steel

#### Features:

- 304 Grade Stainless Steel
- 2 Ball bearings
- Fixed Pin with additional securing feature Standard pack 20 hinges
- Supplied with (6) x 4.2 x 35mm wood & (6) x 4 x 12mm self tapping screws
- Size 100 x 70 x 2.5mm



#### DKH100/70FF TFK - 100mm x 70mm Ball Bearing Fast Fix

Kinked Fast Fix Hinge suitable for Timber door and Timber or Aluminium frame applications

Kinked inner leaf which aids in closing the door square to the frame

#### **Available Finishes**

- Satin Stainless Steel

- 304 Grade Stainless Steel
- 2 Ball bearings
- Fixed Pin with additional securing feature
- Standard pack 20 hinges
- Supplied with (6) x 4.2 x 35mm wood & (6) x 4 x 12mm self tapping screws
- Size 100 x 71 x 2.5mm

# The inexpensive solution

# to hanging doors using quality dormakaba grade 304 stainless steel architectural hinges

The exceptional design features and high quality of dormakaba hinges offer the guarantee of unparalleled reliability and extended service life. Our shrouded ball bearing range of hinges contain high performance ball bearings ensuring excellent load bearing characteristics and the absorption of axial and radial stresses.

This results in doors which move silently and effortlessly.

#### **Plus points**

#### For the trade

- Outstanding value for money.
- Easily interpreted part numbering.

#### For the user

- Robust quality hinges in Grade 304 stainless steel
- Additional security feature on all fixed pin hinges.

#### For the installer

- Complete fixings screws provided with all hinges to suit differing frame/door types.
- Fast fix hinges available in either fully flat or kinked versions.

#### For the specifier/architect

- Complete Grade 304 stainless steel hinge.
- Suitable for use with timber, steel & aluminium doors and frames.

#### How to order



## Applications

dormakaba Stainless Steel Butt hinges are highly recommended for commercial applications. When selecting hinges for doors that are heavy, solid core, fire doors or doors fitted with door closers or automatic door operators, ball bearing hinges should be used. Heavy doors in particular place shear load stress on the top hinge and in some circumstances it is necessary to install two hinges towards the top of the door to assist in alleviating this load.

#### **Fire Rating**

dormakaba hinges are approved to AS1905 Part 1

#### Hinge Height

Hinge height is always the first measurement shown. The height of the hinge is the length of the leaf, not including the tips of the pin. **01** 

#### Hinge Width

Hinge width is always the second measurement. The width of the hinge is measured across both leaves when the hinge is fully opened. The door thickness and door jamb width determine the width of the hinge required. **01** 

#### Lift Off

Lift off hinges allow a door to be removed by someone on the outside in the event of an emergency. Doors require a gap between the top of the door and the underside of the head of the door frame to allow sufficient movement upwards for door release.

#### Loose Pin

Loose pin hinges are capable of having the two leaves separated for ease of door installation or maintenance. For external doors or security applications loose pin hinges should not be used.

#### **Fixed Pin**

dormakaba fixed pin hinges feature an additional securing feature to prevent unauthorised separation of the hinge leaves. The hinge pin contains a recess that receives a concealed welded stud from the hinge knuckle, aiding against removal of the pin. **02** 

#### Fixings

All hinges are supplied with stainless steel fixing screws. Note: Short self tapping screws supplied with all fast fix hinges are for aluminium door and frame applications and should not be used for fixing hinges to timber doors or frames applications.

#### Handing





| Door Thickness | Door Width | Door Height                      | Recommended Hinge Broad Butt   |
|----------------|------------|----------------------------------|--|
| 30mm to 45mm   | ≤ 900mm    | ≤ 2040mm                         | Internal doors - 2 x 100mm x7 5mm<br>External doors - 3 x 100mm x 75mm |
| 30mm to 45mm   | ≤ 900mm    | ≤ 2340mm<br>≤ 3000mm             | 3 x 100mm x 75mm<br>4 x 100mm x 75mm                                   |
| 45mm to 55mm   | ≤ 1050mm   | ≤ 2040mm<br>≤ 2340mm<br>≤ 3000mm | 3 x 100mm x 100mm<br>3 x 100mm x 100mm<br>4 x 100mm x 100mm            |

01







304 SS





Door Hardware



Electronic Access & Data



Entrance

Systems





Lodging Systems



Key Systems



Services

### **Our Sustainability Commitment**

We are committed to fostering a sustainable development along our entire value chain in line with our economic, environmental and social responsibilities toward current and future generations. We seek an open, transparent dialogue with all stakeholders to define strategies and actions based on clear targets and continuous improvement, and we actively report on our progress.

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